



Dart Aerospace Ltd.
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Tel (613) 632-5200

D4273-042
Job Sheet 175403



Part No: D4273-042

Job Qty: 1 ea

Part Name: Basket Base Assembly, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 5/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG D4279 REV B SHEETS 1,2, D4273 REV F SHEETS 6,7,8,9,10 IPP Rev:A 10.11.16 new issue DD
verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC IPP Rev:C 11.03.03 AS PER DWG REV.D DD
verf:EC IPP REV:D 12.07.24 AS PER DWG REV.E DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	5/7/18	5/7/18	0.00	0.00	Start Up Large Fab-6		DC 2018-04-19
100	Large Fab	1 pcs	5/8/18	5/8/18	0.00	31.15	Large Fab 1		11-18-4-20
110	QC	1 pcs	5/8/18	5/8/18	0.00	0.00	QC9		PD 18-04-21
120	QC	1 pcs	5/8/18	5/8/18	0.00	0.00	QC5		PD 18-04-21
125	HandFinish	1 pcs	5/8/18	5/8/18	0.00	0.40	HandFinish2		DEB 18-04-23
130	Powdercoat	1 pcs	5/9/18	5/9/18	0.00	0.67	Powdercoat2		DEB 18-4-23
140	QC	1 pcs	5/9/18	5/9/18	0.00	0.00	QC3		HO 18-4-23
150	Packaging	1 pcs	5/9/18	5/9/18	0.00	0.00	Packaging3-2		DEB 18-4-23
160	QC21-SA	1 Ea	5/9/18	5/9/18	0.00	0.00	QC21		DAS

Part Op 100 - 1- assemble ribs and handle plates (DO NOT WELD HANDLE IN SECTION N-N ON PAGE 7 DWG D4279, NEED
Descriptions: TO WELDED AFTHET MESH IS INSTALL) weld as per dwg D4273 using DT10317 2- Cut D4279-1 (MADE ON THIS
W/O) base mesh and tack weld all mesh on basket as per dwg D4273 and trim mesh to fit if necessary and trim to clear
fasteners holes on the ends (D4279-5/-9)

130 - 1- Plug holes and mask only interior of hinge (3) prior to powder coat

M 134760 START: 11:05. O.V.T: 375°. FINISH: 11:20.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2581	Mounting Bracket	2 Ea (2 ea)	90-Start up Operation	5042568
D3913-1	Rib	1 Ea (1 ea)	90-Start up Operation	5049419
D3913-15	Wide Handle Plate	1 Ea (1 ea)	90-Start up Operation	5043884
D3913-3	Rib	1 Ea (1 ea)	90-Start up Operation	5054823
D3913-9	Hinge Rib	1 Ea (1 ea)	90-Start up Operation	5053542
D3916-5	Light Rib 5060065	3 Ea (3 ea)	90-Start up Operation	5057665
D4016-1	Hinge Half, Base	3 Ea (3 ea)	90-Start up Operation	5061640
D4017-7	Rib	3 Ea (3 ea)	90-Start up Operation	5045854
D4021-1	Handle Plate	3 Ea (3 ea)	90-Start up Operation	5057128
D4277-19	Rib	1 Ea (1 ea)	90-Start up Operation	5057496
D4277-3	Rib	1 Ea (1 ea)	90-Start up Operation	5059476
D4277-5	Rib	2 Ea (2 ea)	90-Start up Operation	5015962
D4277-9	Rib	1 Ea (1 ea)	90-Start up Operation	5042345
D4278-041	Upper Rib Assembly-Hoop	1 Ea (1 ea)	90-Start up Operation	5017978
D4278-045	Rib Assembly, Fwd Cham	2 Ea (2 ea)	90-Start up Operation	5045251
D4278-047	Upper Rib Assembly-Straight	1 Ea (1 ea)	90-Start up Operation	5012734
D4279-5	End Mesh, Basket	1 Ea (1 ea)	90-Start up Operation	5024968
D4279-7	End Mesh, Basket	2 Ea (2 ea)	90-Start up Operation	5005868
D4279-9	End Mesh, Basket	1 Ea (1 ea)	90-Start up Operation	5049915
D4306-044	Rib Assembly, RH	1 Ea (1 ea)	90-Start up Operation	5031398
D4306-045	Rib Assembly	1 Ea (1 ea)	90-Start up Operation	5037162
D4306-1	Rib	1 Ea (1 ea)	90-Start up Operation	5044670
D4672-1	Blanking Plate	2 Ea (2 ea)	90-Start up Operation	5054936
M304EX0.75-16F	Expanded Metal Flat SS	32 sf (32 ea)	90-Start up Operation	5049718

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D2581	2	72	0
	D3913-1	1	9	0
	D3913-15	1	10	0
	D3913-3	1	11	0
	D3913-9	1	13	0
	D3916-5	3	20	0
	D4016-1	3	4	0
	D4017-7	3	33	0
	D4021-1	3	34	0
	D4277-19	1	0	0
	D4277-3	1	1	0
	D4277-5	2	6	0
	D4277-9	1	3	0
	D4278-041	1	3	0
	D4278-045	2	4	0
	D4278-047	1	2	0
	D4279-5	1	7	0
	D4279-7	2	7	0
	D4279-9	1	3	0
	D4306-044	1	6	0
	D4306-045	1	4	0
	D4306-1	1	6	0
	D4672-1	2	58	0
	M304EX0.75-16F	32	551	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 9:44 AM Dart.Gagnon.Michelle



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Container No: S063099



Part: D4273-042

Job No: 175403

Serial No/Batch: S063099

Revision:

Inspector:

Date: 04/19/18